



Make-up and delivery form spring steel wire

| | | Coils | | | | | | | | | | | Steelcoil | | | Former | | | Z - coils | | | | | | | | | |
|---------------------------------------|---------------------|---------------------------------------|------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|---------------|---------------|-----------|--------|--------|--------------|---------------|---------------|-----------|---------------|--------------|--------------|----------------|----------------|----------------|----------------|-----|--|
| Technical spring steel wire | Coil dimension [mm] | Coildimensions for the maximum weight | | | | | | | | | | | 270 mm | 360 mm | 540 mm | Typ "D" | Typ "E" | Typ "F" | | | Z 2 | Z 3 | Z 4 | Z-special | | | | |
| | | ID [mm] | 350 | 300 | 400 | 450 | 530 | 500 | 500 | 850 | 750 | 750 | 800 | 430 | 430 | 430 | 450 | 600 (500) | 780 | | | | | 357 | 506 | 506 | 580 | |
| | AD [mm] | 450 | 500 | 600 | 700 | 900 | 900 | 950 | 1200 | 1200 | 1200 | 1400 | 760 | 760 | 760 | 850 | 1100 | 1480 | | | | | 680 | 900 | 900 | 900 | | |
| | Dimension [mm] | 25 - 30 kg | 30 - 50 kg | 100 - 150 kg | 150 - 250 kg | 250 - 350 kg | 350 - 450 kg | 450 - 550 kg | 550 - 650 kg | 650 - 800 kg | 800 - 1250 kg | 800 - 2500 kg | 350 kg | 500 kg | 650 kg | 600 - 800 kg | 600 - 1500 kg | 800 - 2500 kg | | | | | 250 - 400 kg | 500 - 900 kg | 1200 - 1600 kg | 1200 - 1400 kg | | |
| | | 0,50 | | | | | | | | | | | X | X | | | | | | | | | | | | | | |
| | | 0,51 | 0,99 | | | | | | | | | | | X | | X | X | | | | | | X | | | | | |
| | | 1,00 | 1,30 | | X | | | | | | | | | | | X | X | | | | | | X | | | | | |
| | | 1,31 | 2,50 | | | X | | | | | | | | X | X | X | X | | | | | | | X | | | | |
| | | 2,51 | 3,00 | | | | X | | | | | | | X | X | X | | X | | | | | | X | X | X | | |
| | | 3,01 | 3,50 | | | | | X | | | | | | | X | X | | X | | | | | | | X | X | x | |
| | 3,51 | 4,50 | | | | | | X | | | | | | | | | X | | | | | | | X | X | X | | |
| | 4,51 | 6,00 | | | | | | | | | | | | | | | X | | | | | | | X | X | X | | |
| | 6,01 | 7,00 | | | | | | | X | X | X | | | | | | | X | | | | | | | X | X | | |
| | 7,01 | 12,00 | | | | | | | | X | X | | | | | | | X | | | | | | | | | | |
| | 12,01 | 20,00 | | | | | | | | | X | | | | | | | X | | | | | | | | | | |
| Hardened & tempered spring steel wire | Coil dimension [mm] | ID [mm] | 600 | 850 | 1000 | 1000 | 1000 | 1000 | 1000 | 1300 | 1800 | 1800 | | 760 | 760 | 760 | 600 | 850 | 1000 | 1300 | 1000 | 680 | 900 | 900 | 900 | | | |
| | | AD [mm] | 750 | 1300 | 1630 | 1630 | 1630 | 1710 | 1710 | 1700 | 2400 | 2400 | | 430 | 430 | 430 | 750 | 1300 | 1710 | 1700 | 1630 | 357 | 506 | 506 | 580 | | | |
| | Dimension [mm] | 120 kg | 350 kg | 800 kg | 1250 kg | 2500 kg | 800 kg | 1250 kg | 1250 kg | 1250 kg | 2500 kg | | 350 kg | 500 kg | 650 kg | 120 kg | 350 - 1250 kg | 800 - 1250 kg | 1250 kg | 800 - 2500 kg | 250 - 400 kg | 500 - 900 kg | 1200 - 1600 kg | 1200 - 1400 kg | | | | |
| | | 0,70 | 2,50 | | | | | | | | | | X | X | | | | | | | | | | | | | | |
| | | 0,70 | 1,80 | X | | | | | | | | | | | | X | | | | | | | | | | | | |
| | | 1,60 | 2,40 | | X | | | | | | | | | | | | X | | | | | | | | | | | |
| | | 2,00 | 4,00 | | | X | X | | | | | | | | | | X | | | | | | | | | | | |
| | | 2,50 | 4,80 | | | X | X | X | | | | | | | | | | | | X | | | | | | | | |
| | | 2,,50 | 8,00 | | | | | X | X | | | | | | | | | X | | | | | | | | | | |
| | | 5,00 | 8,00 | | | | | | | X | | | | | | | | | X | | | | | | | | | |
| | 8,00 | 18,50 | | | | | | | | X | X | | | | | | | | | | | | | | | | | |